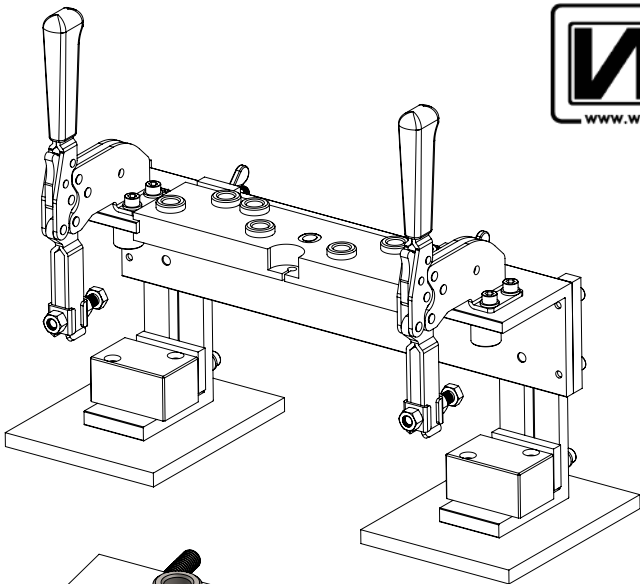


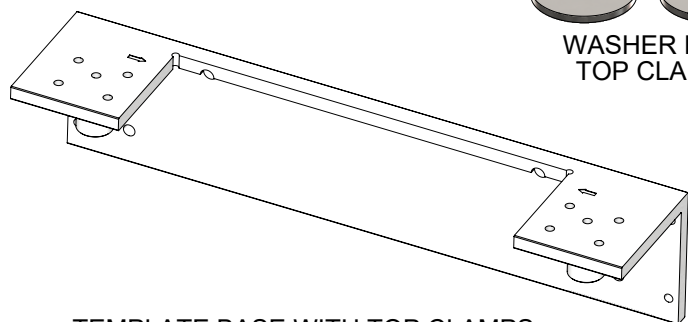
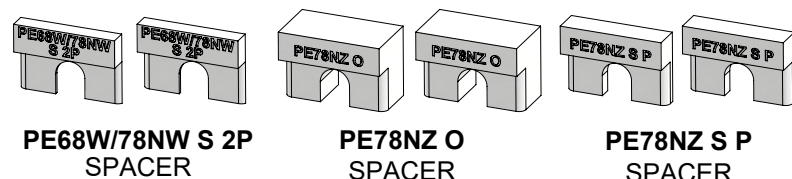
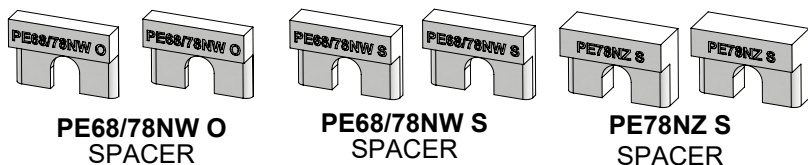
DRILLING HOLES FOR WALA WR ROLLER HINGES USING A TEMPLATE

SYSTEM

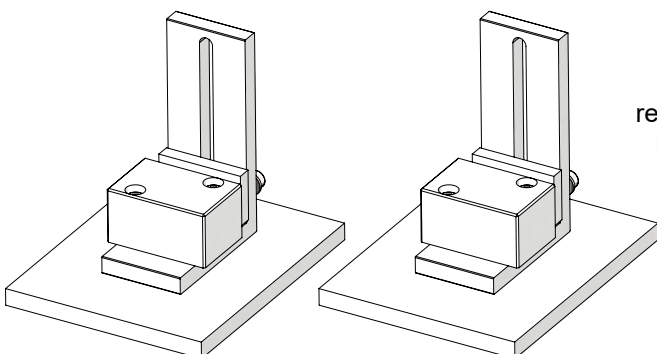
PROCURAL PE68, PE78N



REPLACEABLE PLATE WITH SLEEVES FOR
DRILLING IN THE DOOR FRAME - MARKED 'O'

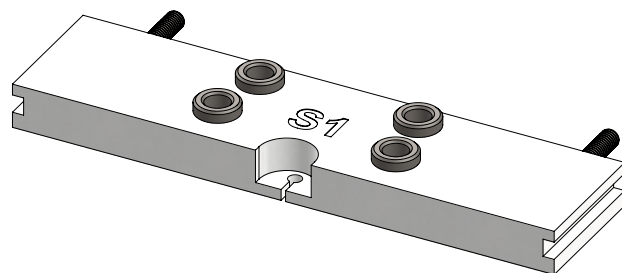
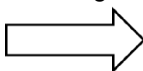


TEMPLATE BASE WITH TOP CLAMPS

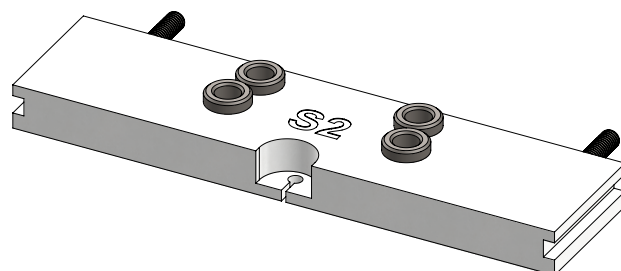


BOTTOM BRACKETS WITH BASES

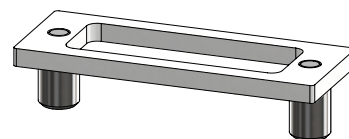
recommended for wide
profiles, flat profiles
and profiles with
protruding fins



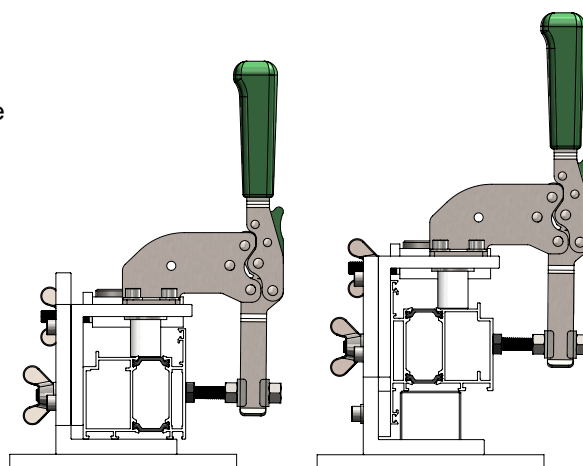
REPLACEABLE PLATE WITH SLEEVES FOR
DRILLING IN THE DOOR LEAF - MARKED "S1"



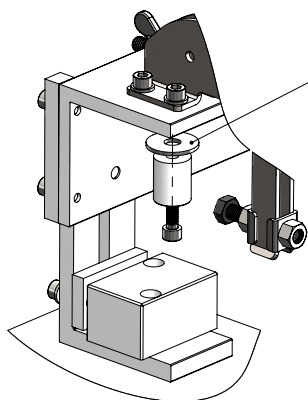
REPLACEABLE PLATE WITH SLEEVES FOR
DRILLING (ONLY IN PE78N LEAF, INWARD-
OPENING DOOR) - MARKED "S2"



A SMALL TEMPLATE FOR
MAPPING THE MILLING FOR THE
MECHANISM IN THE DOOR LEAF



Preparing the drilling template:



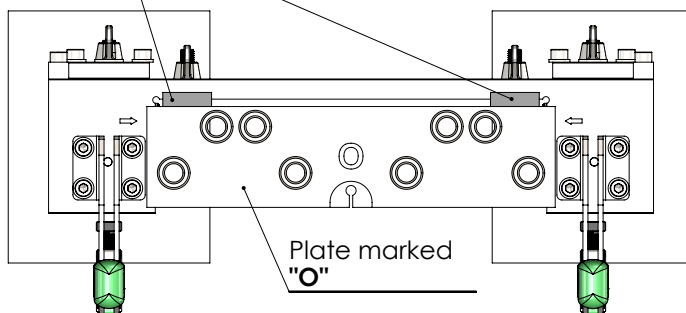
Before drilling, place the M8 washers included in the spacer set under the top clamps.

Drilling holes in the door frame:

Spacer:

PE68/78NW O - system PE68, PE78N - inward-opening doors

PE78NZ O - system PE78N - outward-opening doors



Drilling holes in the PE68 and PE78N leaf, outward-opening doors:

Spacer:

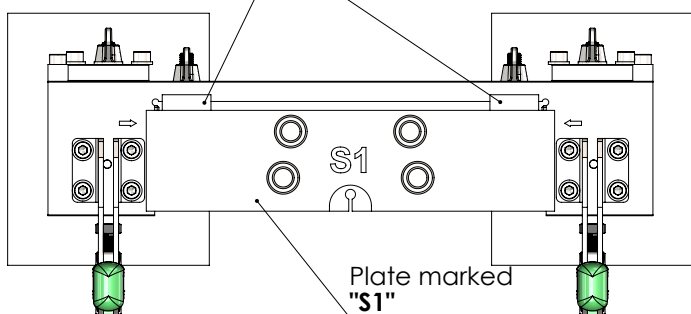
PE68/78NW S - PE68 system and single-sided panel in inward-opening doors for PE68

without spacer - PE68 system in outward-opening doors, single-sided and double-sided panel

PE68W/78NW S 2P - PE68 system in inward-opening doors, double-sided panel

PE78Z S - PE78N system, outward-opening doors

PE78Z S P - PE78N system, outward-opening doors, single-sided and double-sided panel

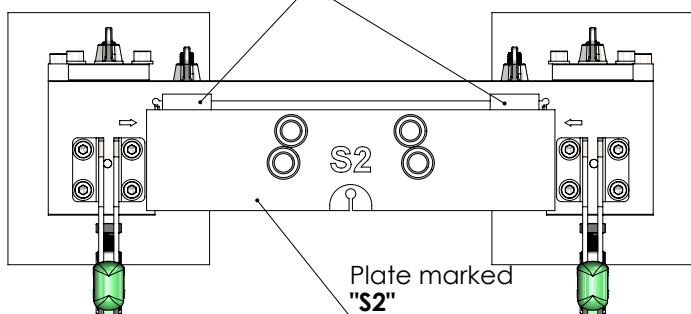


Drilling holes in the PE78N leaf, inward-opening doors:

Spacer:

PE68/78NW S - PE78N system for inward-opening doors and single-sided panel in inward-opening doors for PE78N

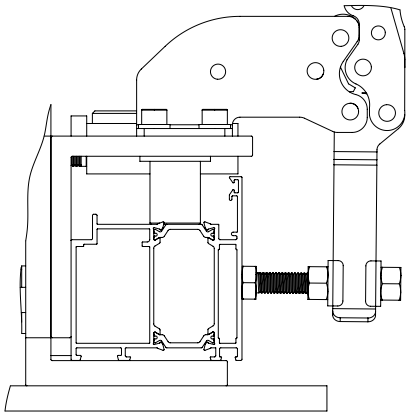
PE68W/78NW S 2P - PE78N system in inward-opening doors, double-sided panel



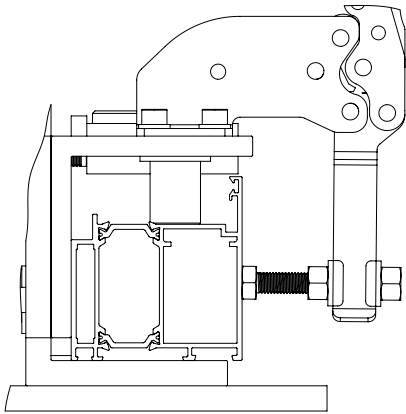
EXTREME 2 ϕ 11 DT5559 - metal drill bits from **DEWALT** are recommended for drilling holes in the template:



Drilling holes in the door frame:



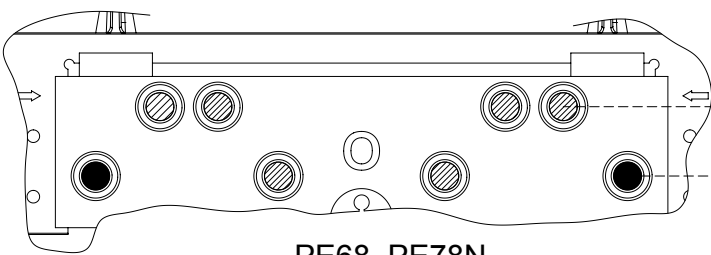
DOOR FRAME,
INWARD-OPENING



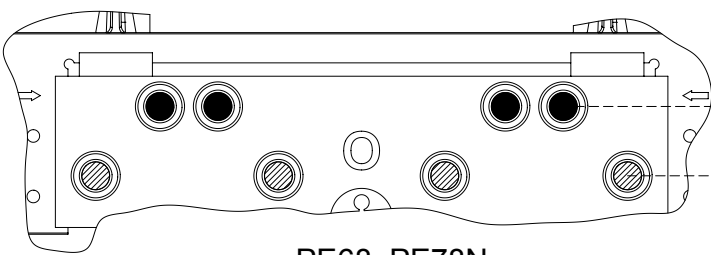
DOOR FRAME,
OUTWARD-OPENING

METHOD OF DRILLING HOLES:

- - DRILLING THROUGH ALL WALLS
- ▨ - DRILLING THROUGH THE FIRST WALL



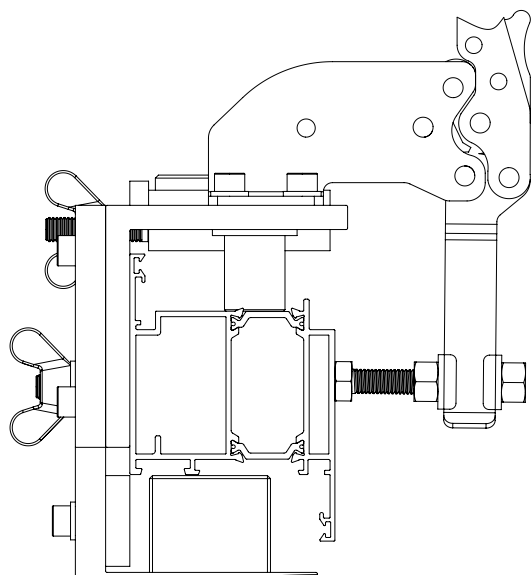
PE68, PE78N
DOOR FRAME, INWARD-OPENING



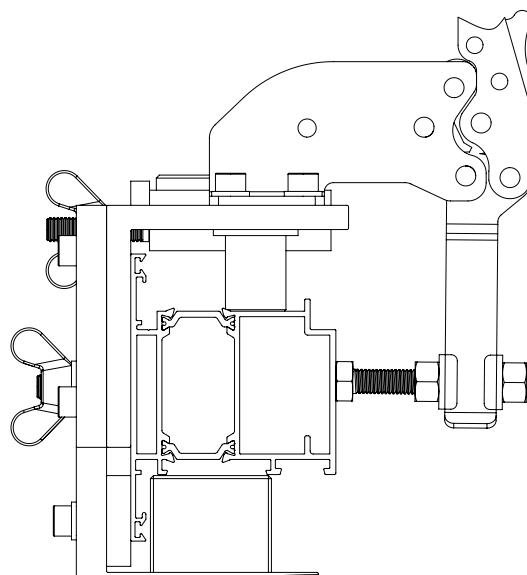
PE68, PE78N
DOOR FRAME, OUTWARD-OPENING

Perform the remaining machining according to the detailed drawings of individual profiles.

Drilling holes in the leaf profile:



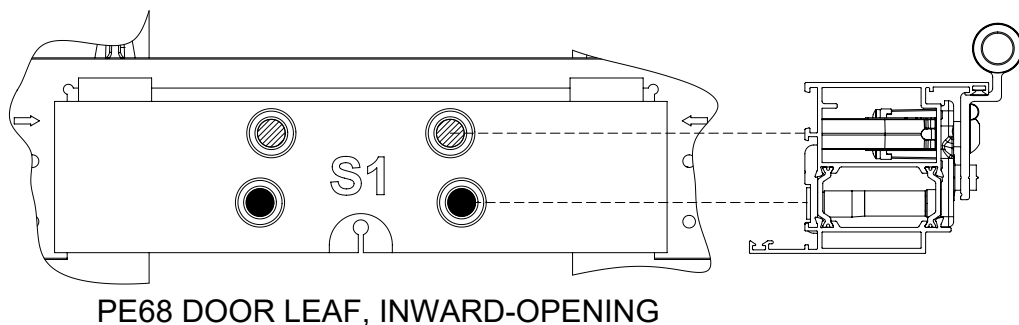
DOOR LEAF, INWARD-OPENING



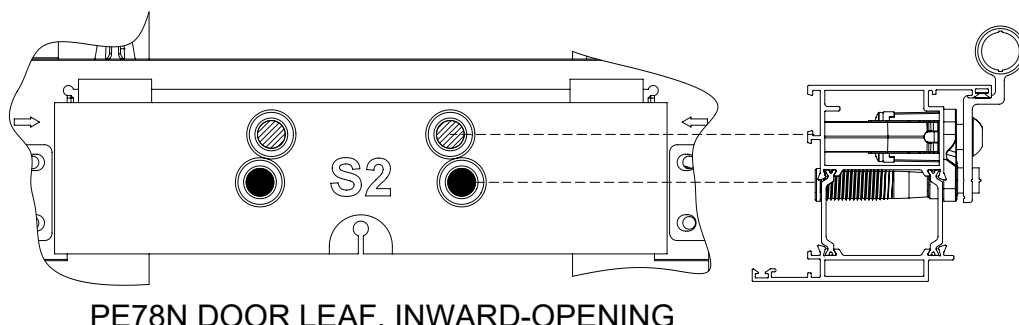
DOOR LEAF, OUTWARD-OPENING

METHOD OF DRILLING HOLES:

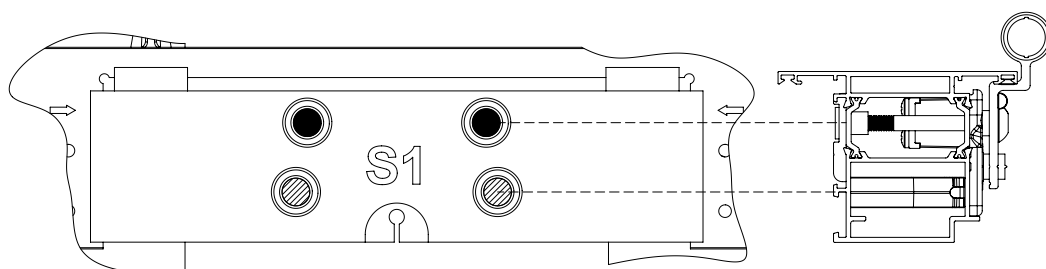
- - DRILLING THROUGH ALL WALLS
- ◐ - DRILLING THROUGH THE FIRST WALL



PE68 DOOR LEAF, INWARD-OPENING



PE78N DOOR LEAF, INWARD-OPENING

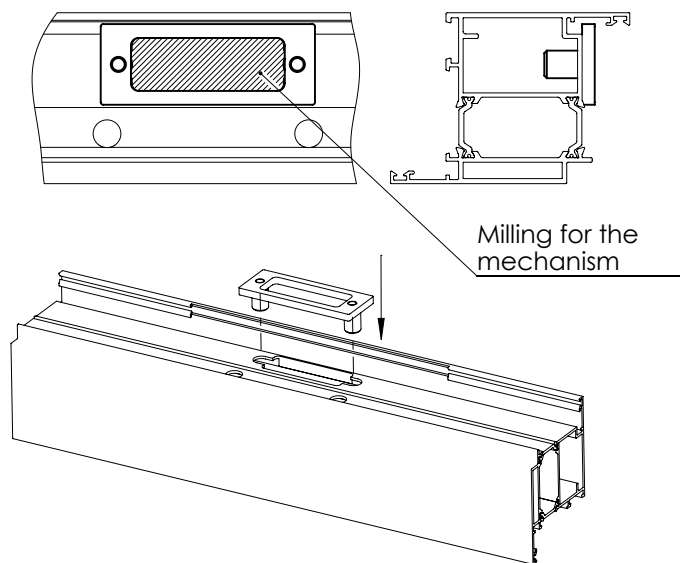


PE68, PE78N DOOR LEAF, OUTWARD-OPENING

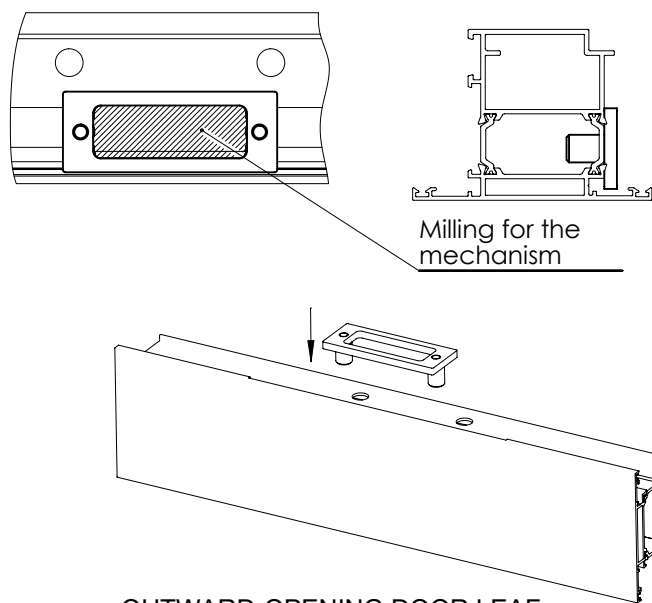
Perform the remaining machining according to the detailed drawings of individual profiles.

Milling in the leaf profile for the adjustment mechanism should be performed after drilling.

Milling according to a small template:



INWARD-OPENING DOOR LEAF



OUTWARD-OPENING DOOR LEAF